#### **R-FLICS Meeting**

# Self-Assembled Materials Systems and Devices for R-FLICS

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#### **OUTLINE**

- Introduction
- Self Assembled Superlattice Material
- EO Device Fabrication
- Future Work

#### **Motivation:**

#### **Next-Generation EO modulators**

- LiNO<sub>3</sub> EO modulators with 10Gbit/sec data transfer rate are being used in current optical communication systems.
- Communication industries have identified 20-40 Gbit/sec as the requirement for next-generation EO modulators.
- The driving voltage should below 5 volt range at 20-40 GHz.
- Current EO modulators are based on bulk-grown LiNO<sub>3</sub> and have reached close to their performance limits.
- Novel approaches are required to realize the next-generation of EO modulators with modulation bandwidths of 20-40 GHz and above.

### **Approaches**

Self-Assembled Supperlattice Chormophore EO Modulator for low Voltage and high frequency applications

# POTENTIAL ADVANTAGES OF ORGANIC MODULATORS

- A. High frequency modulation can be achieved because of low  $\varepsilon$ .
- B. Organic chromophores may be engineered to have High EO coefficients, leading to low switching voltage.
- C. May be lower in cost

#### SELF-ASSEMBLED CHROMOPHORES -- WHY POLED POLYMERS HAVE PROBLMES?

1. Poling does not give a large degree of polar alignment.

#### 2. Poling:

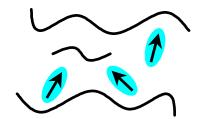
- a. causes electrical damage to polymers;
- b. causes optical loss (hetergeneities & charge injection);
- c. poled systems are thermodynamically unstable (want to relax back);
- d. difficult manufacturing (difficult to pole uniformly reproducibly);
- e. electric field between poling electrodes can mechnically distort the waveguide.

#### SELF-ASSEMBLED SUPERLATTICE CHROMOPHORE

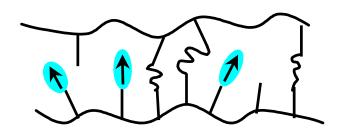
- A. No poling required.
- B. Can achieve high polar alignment, giving very large EO coefficient (i.e. low operation voltage).
- C. High frequency modulation can be achieved because of low  $\varepsilon$ .

#### **DESIGN MOTIFS FOR MOLECULAR/POLYMER ELECTRO-OPTIC MATERIALS**

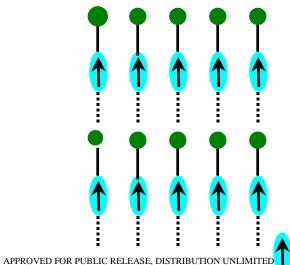
#### **Poled Host-Guest**



#### Poled, Functionalized and Crosslinked



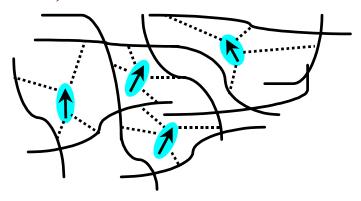
**Chromophoric LB Film** 



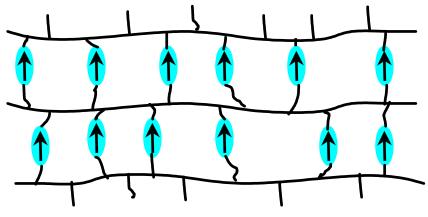
#### **Poled and Functionalized**



**Poled, Crosslinkable Matrix** 



**Self-Assembled Superlattice (SAS)** 



= Chromophore Module

REVIEW OF THIS MATERIAL DOES NOT IMPLY DEPARTMENT OF DEFENSE ENDORSEMENT OF FACTUAL ACCURACY OR OPINION

### Electro-Optic Modulators

#### Figures of Merit

	LiNbO <sub>3</sub>	EO Polymers	SA Materials
EO coefficient r (pm/V)	31	10-75	30-200
Dielectric constant ε	28	4	~6
Refractive Index n	2.2	1.6	1.6
n <sup>3</sup> r (pm/V)	248	150	120-820
n <sup>3</sup> r/ε	8.7	38	20-140

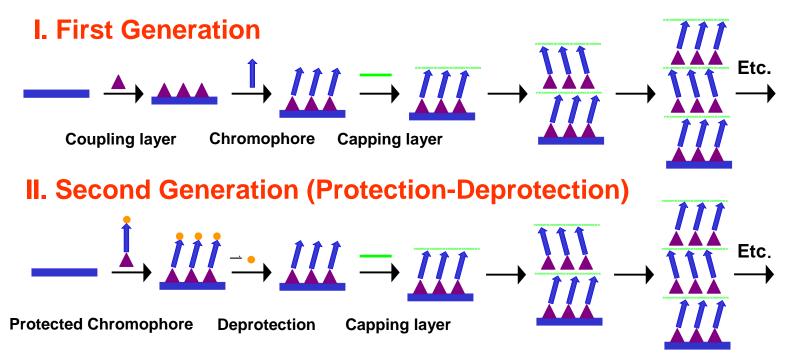
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### MOLECULAR SELF-ASSEMBLY OF HIGH PERFORMANCE ELECTRO-OPTIC STRUCTURES

- Programmed Polar Microstructure
- Tailored Building Blocks
- Compatible with Soft Lithography
- $n^3 r/\epsilon = 20-140 \text{ pm/V}$

- Synthetic Scope, Fidelity, Scalability
- Tune  $\lambda$ ,  $\beta$ , r
- Templated Growth, Device Integration
- Microstructure, Loss



Rapid. Readily Adaptable to Automation

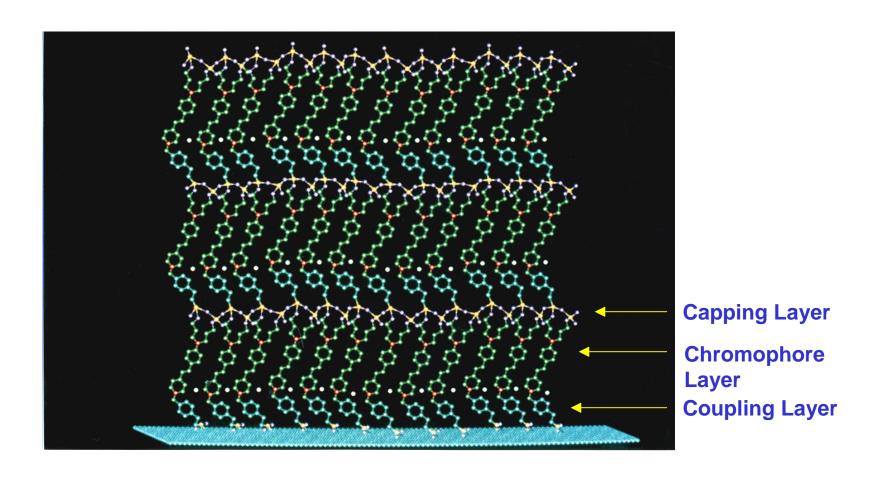
Robust, Adherent, Smooth, Structurally, Regular Siloxane Networks

#### Construction of Chromophoric Multilayers by Molecular Layer Epitaxy

#### **First Generation Self-Assembly**

- 1. Rapid topotactic multilayer growth
- 2. Intrinsically acentric (no poling required)
- 3. Very high structural regularity
- 4. Very large  $\chi^{(2)}$  response

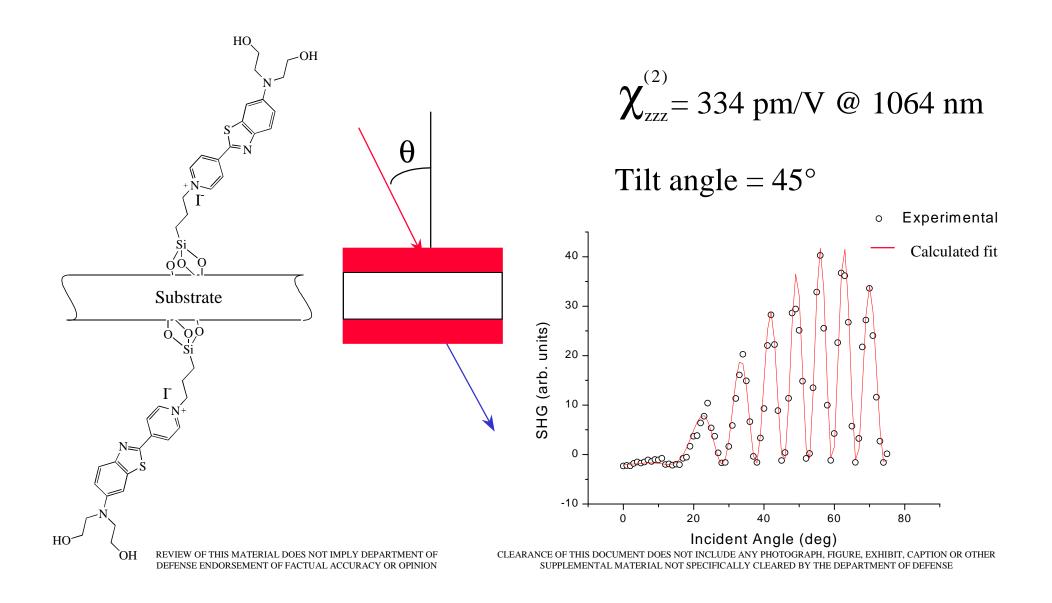
#### MOLECULAR MODEL OF A CHROMOPHORIC SUPERLATTICE



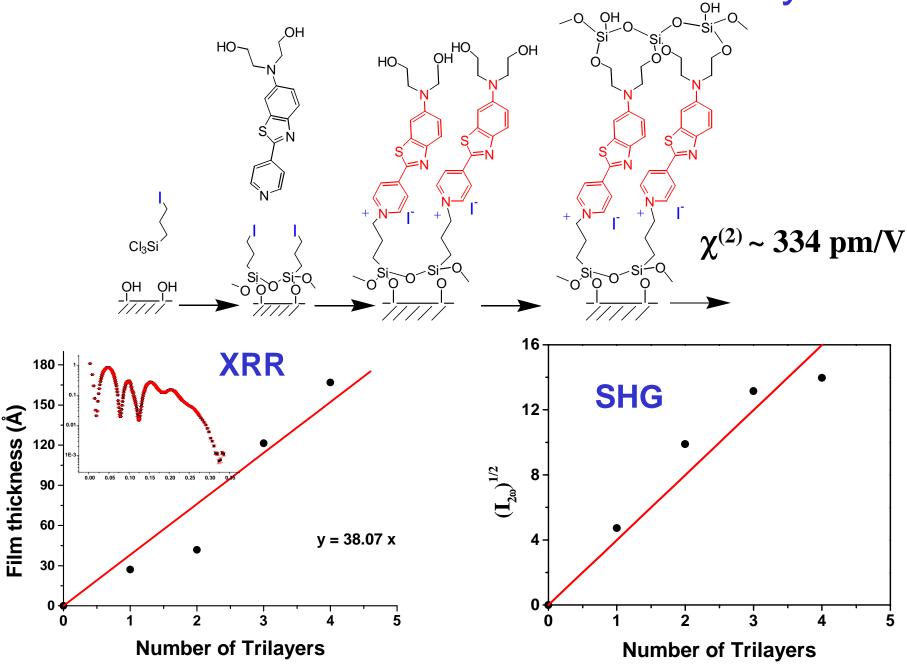




# Determination of NLO Response for Self-Assembled Benzothiazole-Type Chromphores

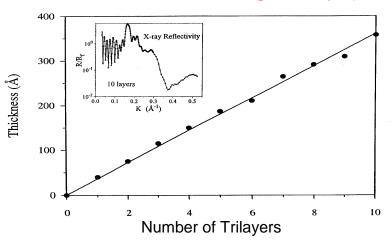


# First Generation Self-Assembly

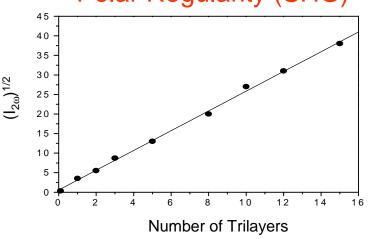


#### SELF-ASSEMBLED ELECTRO-OPTIC MATERIALS PROPERTIES

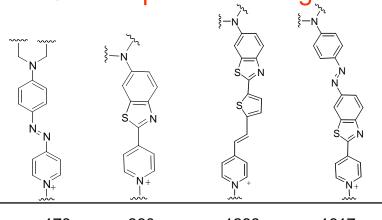
#### Microstructural Regularity (XRR)



#### Polar Regularity (SHG)



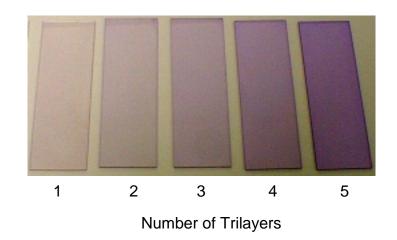
#### Versatile Chromophore Building Blocks Samples of Self-Assembled Films



β (0.65 eV)calcd. (10 <sup>-30</sup> cm <sup>5</sup> esu <sup>-1</sup> )	178	360	1288	1617
$\lambda_{\text{max}}$ calcd. (nm)	572	498	658	666
Film $r_{33}$ , $\omega_0 = 1064$	56	125	410 (est.)	525 (est.)

Ho

nm (pm/V)



Dutta

Marks

Ratner



### ELECTRONIC STRUCTURE THEORY IN MATERIALS DEVELOPMENT

#### Correction Vector/Sum-Over-States ZINDO Calculations

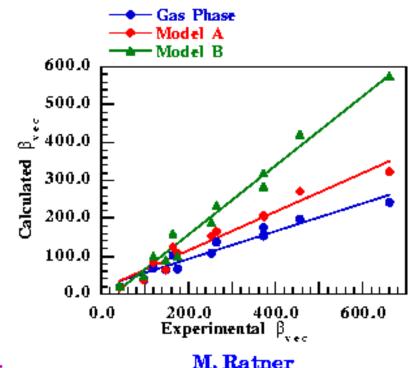
#### ATTRACTIONS

- Target New Molecular Architectures For Synthesis
- Test New Response Mechanisms
- Understand Mechanisms,
   Frequency Dependence

 $\mu\beta(0.65 \text{ eV}) = 200,000 \times 10^{-48} \text{ esu}$ 

#### CHALLENGES

- Environmental Effects
- Metal-Organic Structures
- Open Shell Molecules, Excites States
- Luminescent Electron-Hole Recombination



I. Fragala

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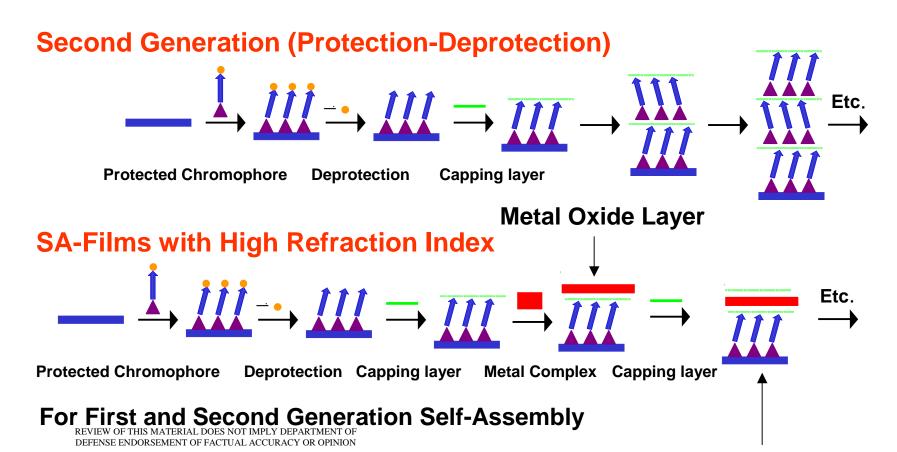
#### MOLECULAR SELF-ASSEMBLY OF HIGH REFRACTION INDEX **ELECTRO-OPTIC STRUCTURES**

- Programmed Polar Microstructure
- Tailored Building Blocks
- Compatible with Soft Lithography

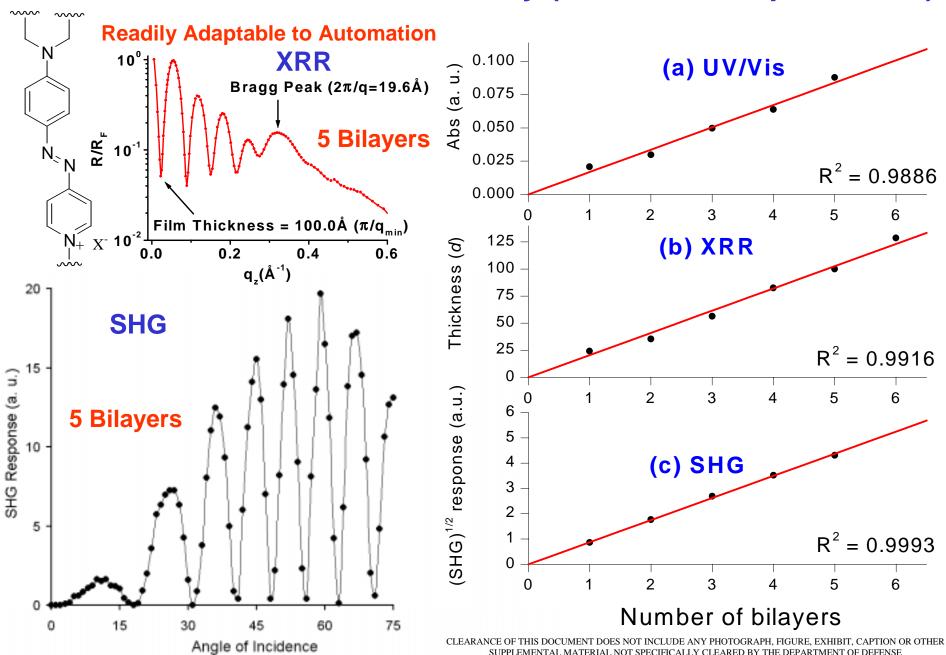
DEPARTMENT OF DEFENSE

•  $n^3 r/\epsilon = 20-140 \text{ pm/V}$ 

- Synthetic Scope, Fidelity, Scalability
- Tune λ, β, r
- Templated Growth, Device Integration
- Microstructure, Loss

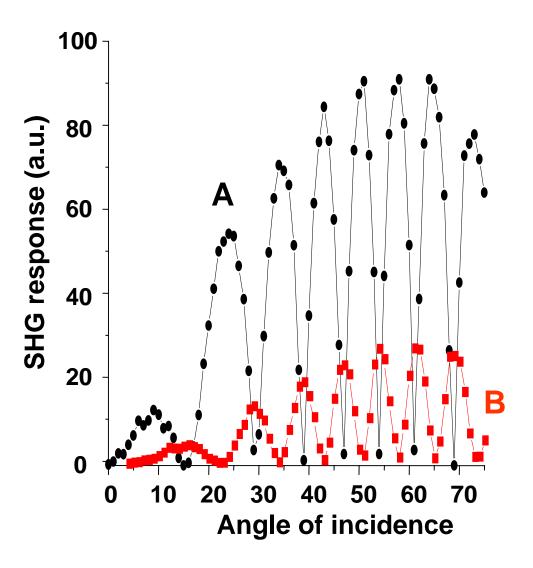


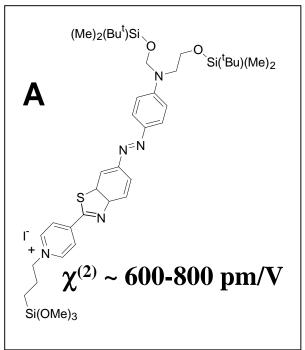
### Second Generation Self-Assembly (Protection-Deprotection)



### Comparison of NLO properties of thin films

#### **Second Generation Self-Assembly**





B
$$(Me)_{2}(Bu^{t})Si$$

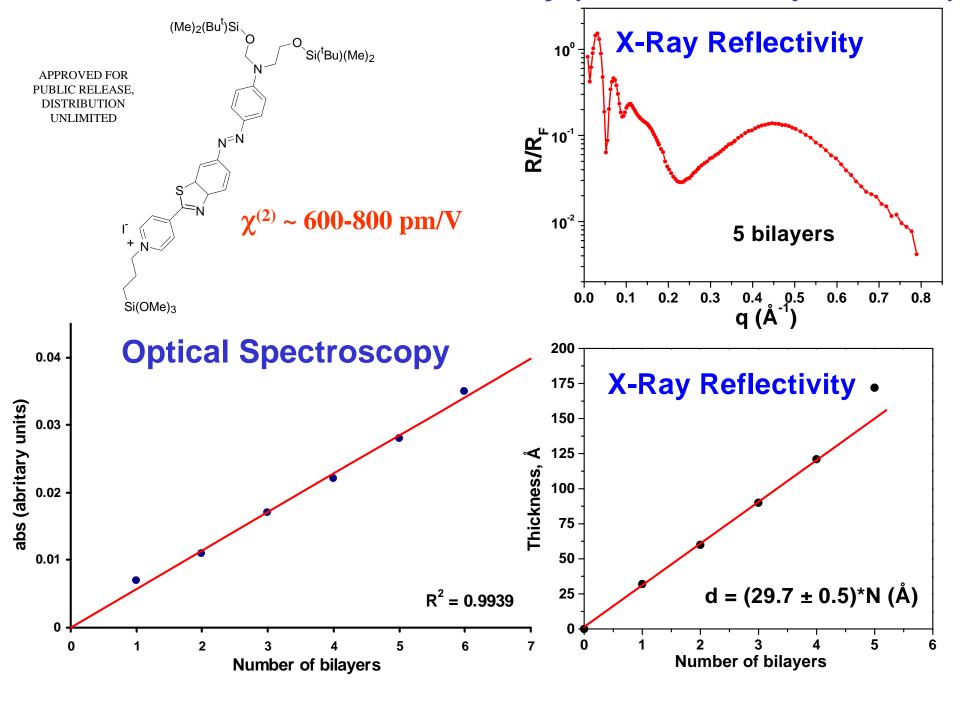
$$O$$

$$Si(^{t}Bu)(Me)_{2}$$

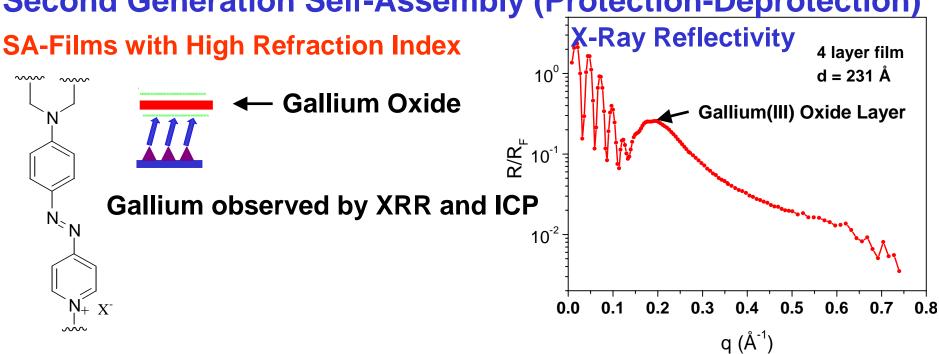
$$\chi^{(2)} \sim 220 \text{ pm/V}$$

$$Si(OMe)_{3}$$

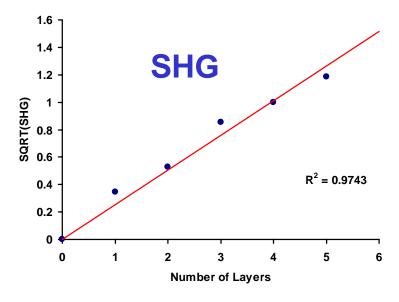
#### **Second Generation Self-Assembly (Protection-Deprotection)**

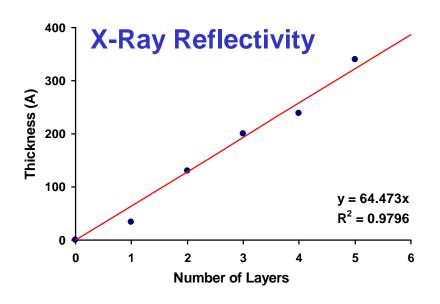


Second Generation Self-Assembly (Protection-Deprotection)

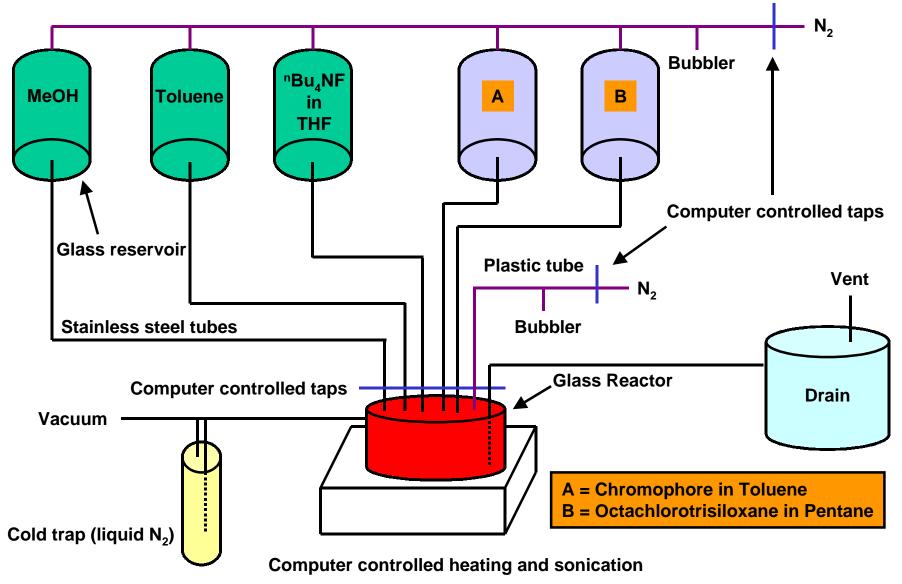


Gallium Oxide formation in 30 min at room temp. from commercially available precursor



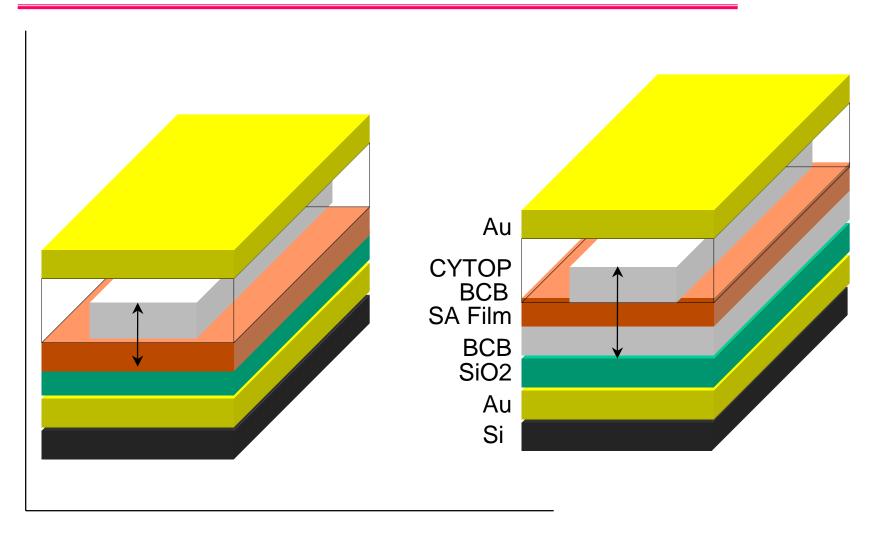


## Second Generation Self-Assembly (Protection-Deprotection) One "Pot"-Chemistry

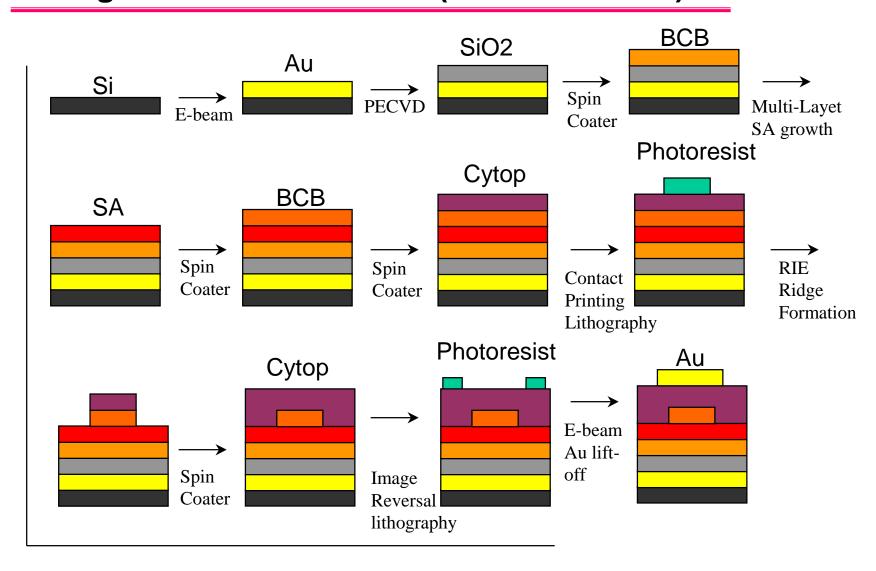


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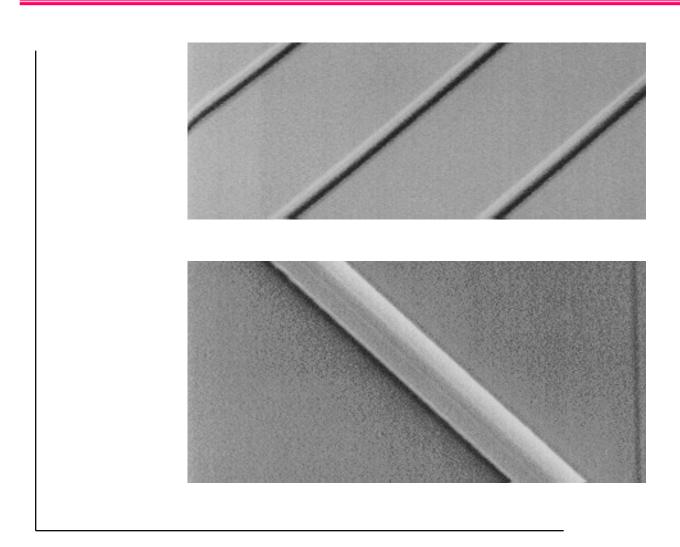
# Prototype Channel Waveguide E-O Modulators Using Self-Assembled Organic Superlattices



## Fabrication Processes of Prototype SA Channel Waveguide E-O Modulators (BCB Sandwich)

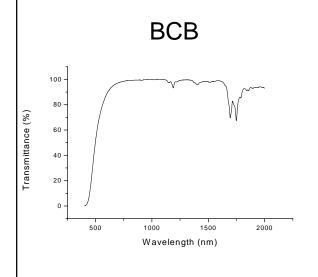


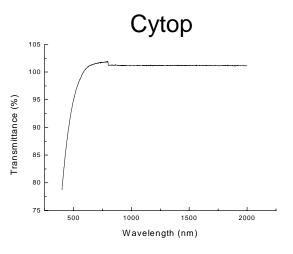
### **SEM of Waveguide Sidewall Roughness**



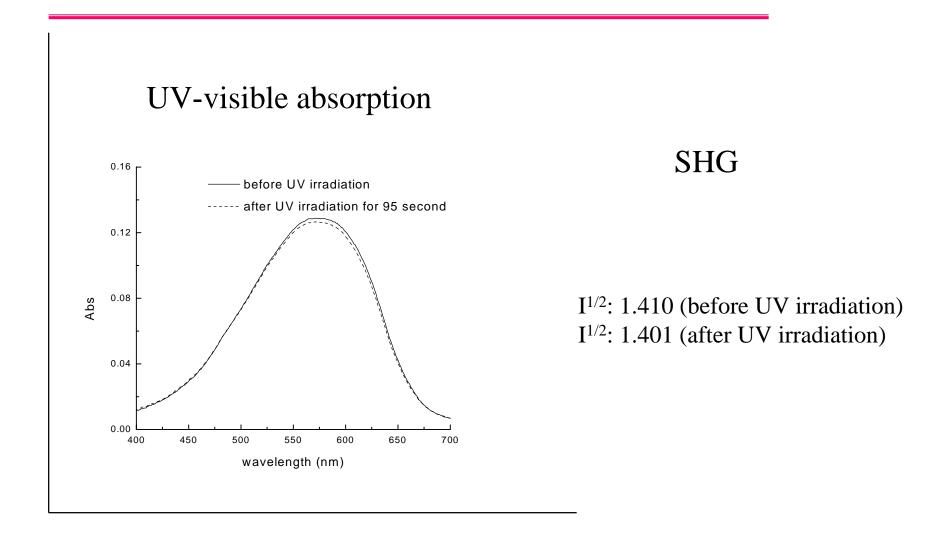
#### **UV-VIS-NIR** Transmission Spectra

μm\ α (cm-1)	ВСВ	Cytop
1.064	0.044	0.035
1.3	0.083	0.039
1.55	0.227	0.023

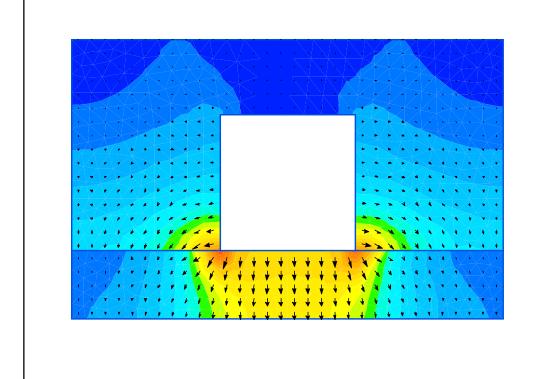




# Possible Impact During Modulator Processing -- Photolithography



#### 1.2 μm self-assembly with 2μm buffer layer



Width =  $10 \mu m$ 

Thickness =  $10 \mu m$ 

 $V_{\pi}L \approx 1.56V.cm$ 

 $f_{BW}$ (walk-off).L

= 50GHz.cm

Z = 50 ohms

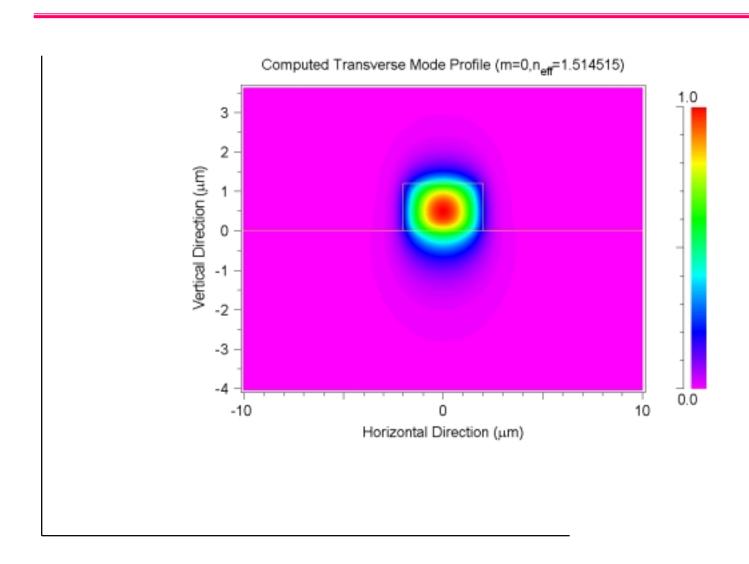
R33=56pm/V

Operating ( $\lambda$ =1.3-1.6  $\mu$ m)

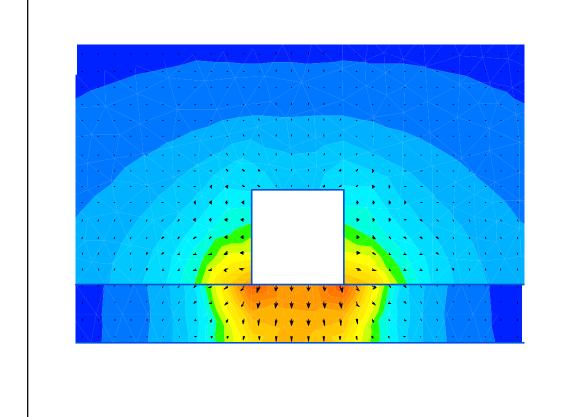
 $50 \text{GHz V}_{\pi} = 1.56 \text{V}$ 

 $100GHz V_{\pi} = 3.12V$ 

 $200GHz V_{\pi} = 6.24V$ 



#### $0.6 \ \mu m$ self-assembly with $1 \mu m$ buffer layer



Width =  $4 \mu m$ 

Thickness =  $4 \mu m$ 

 $V_{\pi}L \approx 0.78V.cm$ 

 $f_{BW}$ (walk-off).L

= 56GHz.cm

Z = 50 ohms

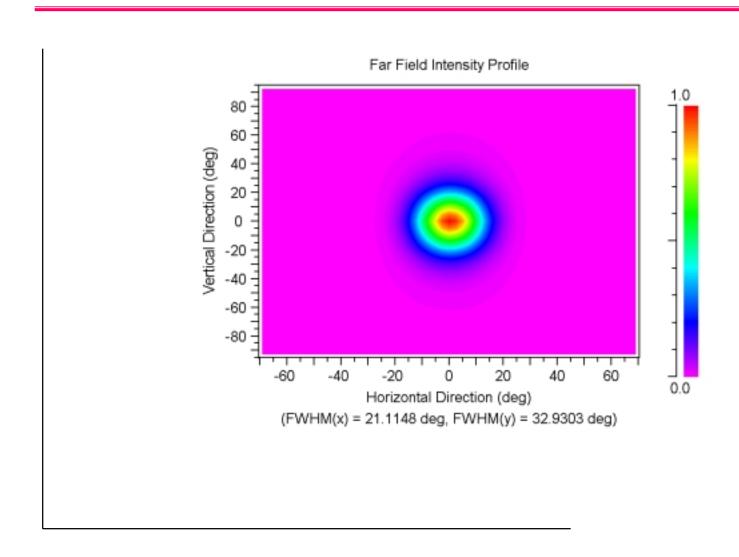
R33=56pm/V

Operating ( $\lambda$ =1.3-1.6  $\mu$ m)

 $32GHz V_{\pi} = 0.78V$ 

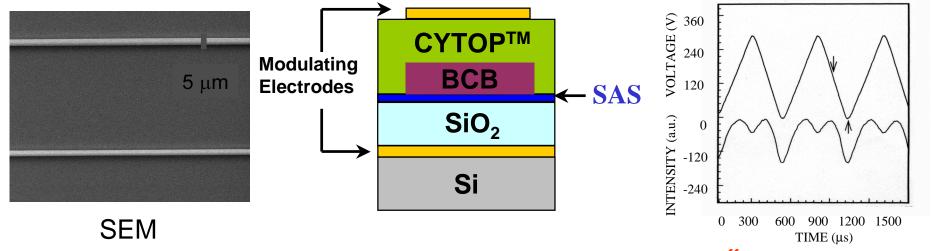
 $112GHz V_{\pi} = 1.56V$ 

 $224GHz V_{\pi} = 3.12V$ 



#### THE FIRST SELF-ASSEMBLED ELECTRO-OPTIC MODULATOR

- Self-Assembly / Growth Directly on Substrate
- No Poling, No Electrically Matched Buffer Layer
- Cladding Layers Commercially Available, Electronic Grade Polymers
- Stable at 80 °C



For 40 Layer Device, First Generation Chromophore,  $r_{33}^{eff} = 56 \text{ pm/V}$ 

#### **RESEARCH AGENDA**

- Second-Generation Chromophore, Second-Generation Assembly
- BCB Above and Below SAS, Measure Loss
- Longer, Thicker SAS  $\rightarrow$   $V_{\pi} < 4 \text{ V}$
- Transparent Conducting Oxide Modulating Electrodes

### **Future Efforts**

### SA Organic EO modulators

- 1. Materials
  - Implement Automated Assembly
  - Implement New Super Chromophores
  - Characterize EO, Loss Characteristics
- 2. Device
  - Waveguide Fabrication, Testing
  - Modulator Fabrication, Testing